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*Reprint
M20011*

C250-HC
Job Sheet 172875



Part No: C250-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 25,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/26/18	0.00	0.00	Start Up Small Fab-1		<i>SP</i>
100	Small Fab	1 pcs		4/27/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		4/27/18	0.00	0.00	QC5		<i>AK 18-3-22</i>
130	DC	1 pcs		4/27/18	0.00	0.00	DC		
140	Packaging	1 pcs		4/27/18	0.00	0.00	Packaging3-DAS		<i>SmB P1000</i>
160	QC21-SA	1 Ea		4/27/18	0.00	0.00	QC21 21		<i>MAR 23 2018 18:03:22</i>

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C250-C drawing C250 assembly torque.
Descriptions: PC250-1110 Bolt and PC250-1150 Nut (3/4-16) = 1300-1500 in-lbs PC250-1120 Bolt and PC250-1160 Nut (1 1/2-6) = Hand tighten + 1 castellation
130 - Photocopy blue file and create labels as per O&OPM-C45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C250	C-Series Remote Hook 25,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	<i>5050491</i>
C250-CP	Cage Assembly	1 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C250	1	0	0
	C250-CP	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order _____ date only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Work	DISPOSITION Rework ☐	 PROCESS Water Jet ☐ g. Coord. ☐ Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval ☐ Completed By _____ Lead hand / Supervisor Approval Verification ☐ QC / QA Coordinator Approval ☐ DART AEROSPACE Container No: S053979 Part: G250-HC Job No: 172875 Serial No/Batch: S053979 Revision: _____ Inspector: _____ Date: 03/22/18																																																																														
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3" style="text-align: left;">Root Cause</th> <th colspan="3" style="text-align: left;">FAULT CATEGORY</th> </tr> </thead> <tbody> <tr> <td style="width: 15%;">Environment</td> <td style="width: 15%;">☐</td> <td style="width: 15%;">No Re-verification</td> <td style="width: 15%;">☐</td> <td style="width: 15%;">Temperature/Cure</td> <td style="width: 15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> <td>Set-up</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> <td>BOM/Route</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> <td>Broken/Damage/Defect</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td>Inspection Incomplete/Unqualified</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> <td>Contamination</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> <td>Countersink</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td>Cut Too Short</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> <td>Instructions Incomplete/Unclear</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td>Drill Holes</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td></td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td>OTHER :</td> <td>☐</td> </tr> </tbody> </table>			Root Cause			FAULT CATEGORY			Environment	☐	No Re-verification	☐	Temperature/Cure	☐	Design	☐	Operator	☐	Set-up	☐	Doc/Data	☐	Offset/Setup	☐	BOM/Route	☐	Equip/Tooling	☐	Supplier	☐	Broken/Damage/Defect	☐	Handling/Pre	☐	Training	☐	Inspection Incomplete/Unqualified	☐	Material	☐	Use for Testing	☐	Contamination	☐	Internal Transport	☐	Poor Information	☐	Countersink	☐	Tribal Knowledge	☐	Rushing	☐	Cut Too Short	☐	LOA	☐	Product Improvement	☐	Instructions Incomplete/Unclear	☐	Substation	☐	Process Improvement	☐	Drill Holes	☐	Past Expiry Date	☐	Manufacturing Process	☐		☐	Misidentified	☐	Past Due	☐	OTHER :	☐
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